

# LOCTITE

## FLUID COMPATIBILITY CHART

### for metal threaded fittings sealed with Loctite® Sealants

#### LIQUIDS, SOLUTIONS & SUSPENSIONS

LEGEND:	
●	Use Loctite #592, 567, 565, 569, 545, 580, 571, 242, 577, 572, 542, 565, 545, 243
†	Use Loctite #277, 271, 554, 270, 277, 554
■	Not Recommended
□	<10% (same as ●)
>10%	(same as ■)
*<5%	(same as ○)
<5%	(same as †)

Abrasive Coolant	●	Bagasse Fibers	●	Chlorobenzene Dry	●	Ferrous Chloride	●	Ion Exclusion Glycol	●	Nickel Chloride
Acetaldehyde	●	Barium Acetate	●	Chloroform Dry	●	Ferrous Oxalate	●	Irish Moss Slurry	●	Nickel Cyanide
Acetate Solvents	●	Barium Carbonate	●	Chloroformate Methyl	●	Ferrous Sulfate 10%	●	Iron Ore Taconite	●	Nickel Fluoborate
Acetimide	●	Barium Chloride	●	Chlorosulfonic Acid	■	Ferrous Sulfate (Sat)	●	Iron Oxide	●	Nickel Ore Fines
Acetic Acid	●	Barium Hydroxide	□	Chrome Acid Cleaning	□	Fertilizer Sol	●	Isobutyl Alcohol	●	Nickel Plating Bright
Acetic Acid - glacial	●	Barium Sulfate	●	Chrome Liquor	□	Flotation Concentrates	●	Isobutylaldehyde	●	Nickel Sulfate
Acetic Anhydride	●	Battery Acid	□	Chrome Plating Bath	□	Fluoride Salts	●	Isooctane	●	Nicotinic Acid
Acetone	●	Battery Diffuser Juice	●	Chromic Acid 10%	●	Fluorine, Gaseous or Liquid	●	Isopropyl Alcohol	●	Nitrate Sol.
Acetyl Chloride	●	Bauxite (See Alumina)	●	Chromic Acid 50% (cold)	■	Fluorolube	●	Isocyanate Resin	●	Nitration Acid(s)
Acetylene (Liquid Phase)	●	Bentonite	●	Chromic Acid 50% (hot)	■	Fluosilicic Acid	●	Isopropyl Acetate	●	Nitric Acid
Acid Clay	●	Benzaldehyde	●	Chromium Acetate	●	Flux Soldering	●	Isopropyl Ether	●	Nitric Acid 10%
Acrylic Acid	●	Benzene	●	Chromium Chloride	●	Fly Ash Dry	●	Itaconic Acid	●	Nitric Acid 20%
Acrylonitrile	●	Benzene Hexachloride	●	Chromium Sulfate	●	Foam Latex Mix	●	Jet Fuels	●	Nitric Acid Anhydrous
Activated Alumina	●	Benzene in Hydrochloric Acid	●	Classifier	●	Formamide	●	Jeweler's Rouge	●	Nitric Acid Fuming
Activated Carbon	●	Benzoic Acid	●	Clay	●	Formaldehyde (cold)	●	Jig Table Slurry	●	Nitro Aryl Sulfonic Acid
Activated Silica	●	Benzotriazole	●	Coal Slurry	●	Formaldehyde (hot)	†	Kaolin-China Clay §	●	Nitrobenzene-Dry
Alcohol-Allyl	●	Beryllium Sulfate	●	Coal Tar	●	Formic Acid (Dil cold)	●	Kelp Slurry	●	Nitrocumidine
Alcohol-Amyl	●	Bicarbonate Liquor	●	Cobalt Chloride	●	Formic Acid (Dil hot)	†	Kerosene	●	Nitroparaffins-Dry
Alcohol-Benzyl	●	Bilge Lines	●	Copper Ammonium Formate	●	Formic Acid (cold)	●	Kerosene Chlorinated	●	Nitrosyl Chloride
Alcohol-Butyl	●	Bleach Liquor	●	Copper Chloride	●	Formic Acid (hot)	†	Ketone	●	Norite Carbon
Alcohol-Ethyl	●	Bleached Pulps	●	Copper Cyanide	●	Freon §	†	Lacquer Thinner	●	Nuchar
Alcohol-Furfuryl	●	Borax & Liquors	●	Copper Liquor	●	Fuel Oil	●	Lactic Acid	●	Oakite § Compound
Alcohol-Hexyl	●	Boric Acid	●	Copper Naphthenate	●	Fuming Nitric Red	■	Lapping Compound	●	Oil, Creosote
Alcohol-Isopropyl	●	Brake Fluids	●	Copper Plating, Acid Process	●	Fuming Sulfuric	■	Latex-Natural	●	Oil, Emulsified
Alcohol-Methyl	●	Brine Chlorinated	●	Copper Plating, Alk. Process	●	Fuming Oleum	■	Latex-Synthetic	●	Oil, Fuel
Alcohol-Propyl	●	Brine Cold	●	Copper Sulfate	●	Furfural	●	Latex-Synthetic Raw	●	Oil, Lubricating
Alum-Ammonium	●	Bromine Solution	†	Core Oil	●	Gallie Acid	*	Laundry Wash Water	●	Oil, Soluble
Alum-Chrome	●	Butadiene	●	Corundum	●	Gallium Sulfate	●	Laundry Bleach	●	Oleic Acid, hot
Alum-Potassium	●	Butyl Acetate	●	Creosote	●	Gasoline-Acid Wash	●	Laundry Blue	●	Oleic Acid, cold
Alum-Sodium	●	Butyl Alcohol	●	Creosote-Cresylic Acid	●	Gasoline-Alk. Wash	●	Laundry Soda	●	Ore Fines-Flotation
Alumina	●	Butyl Amine	●	Cyanide Solution	●	Gasoline Aviation	●	Lead Arsenate	●	Or Pulp
Aluminum Acetate	●	Butyl Cellosolve §	●	Cyanuric Chloride	●	Gasoline Copper Chloride	●	Lead Oxide	●	Organic Dyes
Aluminum Bicarbonate	●	Butyl Chloride	●	Cyclohexane	●	Gasoline Ethyl	●	Lead Sulfate	●	Oxalic Acid cold
Aluminum Bifluoride	●	Butyl Ether - Dry	●	Cylinder Oils	●	Gasoline Motor	●	Lignin Extract	●	Ozone, wet
Aluminum Chloride	●	Butyl Lactate	●	De-Ionized Water	●	Gasoline Sour	●	Lime Slaked	●	Paint-Linseed Base
Aluminum Sulfate	●	Butyral Resin	●	De-Ionized Water Low	●	Gasoline White	●	Lime Sulfur Mix	●	Paint-Water Base
Ammonia Anhydrous	●	Butyraldehyde	●	Conductivity	●	Gluconic Acid	●	Lithium Chloride	●	Paint-Remover-Sol. Type
Ammonia Solutions	■	Butyric Acid	□	Detergents	●	Glue-Animal Gelatin	●	LOX (Liquid 02)	■	Paint-Vehicles
Ammonium Bisulfite	●	Cadmium Chloride	●	Developer, photographic	●	Glycerol	●	Ludox	●	Palmitic Acid
Ammonium Borate	●	Cadmium Plating Bath	●	Dextrin	●	Glycine	●	Lye	■	Paper Board Mill Waste
Ammonium Bromide	●	Cadmium Sulfate	●	Diacetone Alcohol	●	Glycine Hydrochloride	●	Machine Coating Color	●	Paper Coating Slurry
Ammonium Carbonate	●	Calcium Acetate	●	Diammonium Phosphate	●	Glycol Amine	●	Magnesite Slurry	●	Paper Pulp
Ammonium Chloride	●	Calcium Bisulfate	●	Diamylamine	●	Glycolic Acid	●	Magnesite	●	Paper Pulp with Amun.
Ammonium Chromate	●	Calcium Chlorate	●	Diatomaceous Earth Slurry	●	Glycolyl	●	Magnesium Bisulfite	●	Paper Pulp, bleached
Ammonium Fluoride	●	Calcium Chloride	●	Diazao Acetate	●	Gold Chloride	●	Magnesium Carbonate	●	Paper Pulp, bleached-washed
Ammonium Fluorosilicate	●	Calcium Chloride Brine	●	Diethyl Phthalate	●	Gold Cyanide	●	Magnesium Chloride	●	Paper Pulp Chlorinated
Ammonium Formate	●	Calcium Citrate	●	Dicyandiamide	●	Granodine	●	Magnesium Hydroxide	●	Paper Groundwood
Ammonium Hydroxide	■	Calcium Ferrocyanide	●	Dielectric Fluid	●	Grape Pomace Graphite	●	Magnesium Sulfate	●	Paper Rag
Ammonium Hypofosfite	●	Calcium Formate	●	Diester Lubricants	●	Grease Lubricating	●	Maleic Acid	●	Paper Stocks, fine
Ammonium Iodide	●	Calcium Hydroxide	●	Diethyl Ether Dry	●	Green Soap	●	Maleic Anhydride	●	Paradichlorobenzene
Ammonium Molybdate	●	Calcium Lactate	●	Diethyl Sulfate	●	Grinding Lubricant	●	Manganese Chloride	●	Paraffin Molten
Ammonium Nitrate	●	Calcium Nitrate	●	Diethylamine	●	Grit Steel	●	Manganese Sulfate	●	Paraffin Oil
Ammonium Oxalate	●	Calcium Phosphate	●	Diethylene Glycol	●	Gritty Water	●	Melamine Resin	●	Parafomaldehyde
Ammonium Persulfate	●	Carbon Black	●	Diglycolic Acid	●	Groundwood Stock	●	Menthol	●	Pectin Solution Acid
Ammonium Phosphate	●	Carbon Tetrachloride	●	Dimethyl Formamide	●	GRS Latex	●	Mercaptans	●	Pentachlorethane
Ammonium Picrate	●	Carbonate	●	Dimethyl Sulfoxide	●	Gum Paste	●	Mercuric Chloride	●	Pentaerythritol Sol.
Ammonium Sulfate	●	Catalytic Converter	●	Dioxane Dry	●	Gum Turpentine	●	Mercuric Nitrate	●	Perchlorethylene (Dry)
Ammonium Sulfate Scrubber	●	Catalyst	●	Dust-Flue (Dry)	●	Gypsum	●	Mercury	●	Perchlorethylene Acid
Ammonium Sulfide	●	Celite	●	Dye Liquors	●	Halane Sol	●	Mercury Dry	●	Perchlormethyl Mercaptan
Ammonium Thiocyanate	●	Cellosolve §	●	Emery - Slurry	●	Halogen Tin Plating	●	Methane	●	Permanganic Acid
Amyl Acetate	●	Cellulose Pulp	●	Emulsified Oils	●	Halowax §	●	Methyl Alcohol	●	Persulfuric Acid
Amyl Amine	●	Cellulose Xanthate	●	Enamel Frit Slip	●	Harvel-Trans Oil	●	Methyl Acetate	●	Petroleum Ether
Amyl Chloride	●	Cement Dry/Air Blown	●	Esters General	●	Heptane	●	Methyl Bromide	●	Petroleum Jelly
Aniline	●	Cement Grout	●	Ethyl Acetate	●	Hexachlorobenzene	●	Methyl Carbitol	●	Phenol Formaldehyde Resins
Aniline Dyes	●	Cement Slurry	●	Ethyl Alcohol	●	Hexadiene	●	Methyl Cellosolve §	●	Phenol Sulfonic Acid
Anodizing Bath	●	Ceramic Enamel	●	Ethyl Amine	●	Hexamethylene Tetramine	●	Methyl Chloride	●	Phenolic Glue
Antichlor Solution	●	Ceric Oxide	●	Ethyl Bromide	●	Hexane	●	Methyl Eethyl Ketone	●	Phloroglucinol
Antimony Acid Salts	●	Chalk	●	Ethyl Cellulosolve §	●	Hydrazine	●	Methyl Isobutyl Ketone	●	Phosphate Ester
Antimony Oxide	●	Chemical Pulp	●	Ethyl Cellulosolve Slurry §	●	Hydrazine Hydrate	●	Methyl Lactate	●	Phosphatic Sand
Antioxidant Gasoline	●	Chestnut Tanning	●	Ethyl Formate	●	Hydrobromic Acid	□	Methyl Orange	●	Phosphoric Acid 85% hot
Aqua Regia	■	China Clay	●	Ethyl Silicate	●	Hydrochloric Acid	●	Methylamine	●	Phosphoric Acid 85% cold
Argon	●	Chloral Alcoholate	●	Ethylenediamine	●	Hydrocyanic Acid	□	Methylene Chloride	●	Phosphoric Acid 50% hot
Armeeen §	●	Chloramine	●	Ethyleneglycol	●	Hydrofluoric Acid	■	Mineral Spirits	●	Phosphoric Acid 50% cold
Arochlor §	●	Chlorinated Hydrocarbons	●	Ethylenediamine Tetramine	●	Hydrogen Peroxide (di)	●	Mixed Acid, Nitric/Sulfuric	■	Phosphoric Acid 10% cold
Aromatic Gasoline	●	Chlorinated Paperstock	●	Fatty Acids	●	Hydrogen Peroxide (con)	†	Monochloracetic Acid	●	Phosphoric Acid 10% hot
Aromatic Solvents	●	Chlorinated Solvents	●	Fatty Acids Amine	●	Hydronponic Sol	●	Morpholine	●	Phosphorous Molten
Arsenic Acid	●	Chlorinated Sulphuric Acids	■	Fatty Alcohol	●	Hydroquinone	●	Mud	●	Photophotastic Acid
Asbestos Slurry	●	Chlorinated Wax	●	Ferric-Floc	●	Hypo	●	Nalco Sol.	●	Photographic Sol.
Ash Slurry	●	Chlorine Dioxide	●	Ferric Chloride	●	Hypochlorous Acid	●	Naphtha	●	Phthalic Acid
Asphalt Emulsions	●	Chlorine Liquid	●	Ferric Nitrate	●	Ink	●	Naphthalene	●	Phytate
Asphalt Molten	●	Chlorine Dry	●	Ferric Sulfate	●	Ink in Solvent-Printing	●	Naval Stores Solvent	●	Polymer Salts
	●	Chloroacetic Acid	□	Ferrocene-Oil Sol	●	Iodine in Alcohol	●	Nematicide	●	Pickling Acid, Sulfuric
						Iodine-Potassium Iodide	●	Neoprene Emulsion	●	Picric Acid Solutions
						Iodine Solutions	●	Neoprene Latex	●	Pine Oil Finish
						Ion Exchange Service	●	Nickel Acetate	●	
								Nickel Ammonium Sulfate	●	

Loctite product numbers in red are worldwide or application-specific products

(This is a list of chemical stability only. It does not constitute approval for use in the processing of food, drugs, cosmetics, pharmaceuticals, and ingestible chemicals.) Loctite products are not recommended for use in pure oxygen or chlorine environments or in conjunction with strong oxidizing agents.

# LOCTITE

## FLUID COMPATIBILITY CHART

### for metal threaded fittings sealed with Loctite® Sealants

#### LIQUIDS, SOLUTIONS & SUSPENSIONS

#### GASES

LEGEND:	
●	Use Loctite #592, 567, 565, 569, 545, 580, 571, 242, 577, 572, 542, 565, 545, 243
†	Use Loctite #277, 271, 554, 270, 277, 554
■	Not Recommended
□	<10% (same as ●)
>10% (same as ●)	
*<5% (same as ●)	
<5% (same as †)	

Plating Sol. as follows:

Brass Cyanide	●
Bronze-Cyanide	●
Chromium & Cadmium Cyanide	●
Cobalt Acid	●
Copper Acid	●
Copper Alk.	●
Gold Cyanide	●
Iron-Acid	●
Lead-Fluoro	●
Nickel Bright	●
Platinum	●
Silver-Cyanide	●
Tin-Acid	●
Tin Alk. Barrel	●
Zinc Acid	●
Zinc Alk. Cyanide	●
Polyacrylonitrile Slurry	●
Polypentek	●
Polyisulfide Liquor	●
Polyvinyl Acetate Slurry	●
Polyvinyl Chloride	●
Porcelain Frit	●
Potash	□
Potassium Acetate	●
Potassium Alum, Sulfate	●
Potassium Bromide	●
Potassium Carbonate	●
Potassium Chlorate	●
Potassium Chloride Sol	●
Potassium Chromate	●
Potassium Cyanide Sol.	●
Potassium Dichromate	●
Potassium Ferricyanide	●
Potassium Hydroxide	■
Potassium Iodide	●
Potassium Nitrate	●
Potassium Perchlorate	●
Potassium Permanganate	●
Potassium Persulfate	●
Potassium Phosphate	●
Potassium Silicate	●
Potassium Sulfate	●
Potassium Xanthate	●
Press Board Waste	●
Propionic Acid	●
Propyl Alcohol	●
Propyl Bromide	●
Propylene Glycol	●
Pumice	●
Pyranol	●
Pyridine	●
Pyrogallic Acid	●
Pyrogen Free Water	●
Pyrole	●
Pyromellitic Acid	●
Quebracho Tannin	●
Rag Stock Bleached	●
Rare Earth Salts	●
Rayon Acid Water	●
Rayon Spin Bath	●
Rayon Spin Bath spent	●
Resorcinol	●

River Water	●	Sodium Sulfate	●	Toluol	●	Acetylene	●
Road Oil	●	Sodium Sulfide	●	Toluene	●	Acid & Alkali Vapours	●
Roccal	●	Sodium Sulfite	●	p-Toluene Sulfonic Acid	†	Air	●
Rosin-Wood	●	Sodium Sulfhydrate	●	Transil Oil	●	Amine	●
Rosin in Alcohol	●	Sodium Thiocyanate	●	Trichloracetic Acid	●	Ammonia	●
Rosin Size	●	Sodium Thiosulfate	●	Trichlorethane 1,1,1	●		
Rubber Latex	●	Sodium Tungstate	●	Trichlorethylene	●		
Safrol	●	Sodium Xanthate	●	Trichlorethylene-Dry	●		
Salt Alkaline	●	Solox-Denat. Ethanol	●	Triethanolamine	●		
Salt Electrolytic	●	Soluble Oil	●	Triethylene Glycol	●		
Salt Refrg.	●	Solvent Naphthas	●	Trioxane	●		
Sand-Air Blown Slurry	●	Sour Gasoline	●	Tungstic Acid	●		
Sand-Air Phosphatic	●	Soybean Sludge-Acid	●	Turpentine	●		
Sea Coal	●	Spensol Solution	●	UCON § Lube	●		
Sea Water	●	Stannic Chloride	●	Udylite Bath-Nickel	●		
Selenium Chloride	●	Starch	●	Undecylenic Acid	●		
Sequestrene	●	Starch Base	●	Unichrome Sol. Alk.	●		
Sewage	●	Steam Low Pressure	●	Uranium Salts	●		
Shellac	●	Stearic Acid	●	Uranyl Nitrate	●		
Shower Water	●	Steep Water	●	Uranyl Sulfate	●		
Silica Gel	●	Sterilization Steam	●	Urea Ammonia Liquor	●		
Silica Ground	●	Stillage Distillers	●	Vacuum to 100 Micron	●		
Silicon Tetrachloride	●	Stoddard Solvent	●	Vacuum below 100 Micr.	●		
Silicone Fluids	●	Styrene	●	Vacuum Oil	●		
Silver-Cyanide	●	Styrene Butadiene Latex	●	Vanadium Pentoxide	●		
Silver Iodide-Aqu.	●	Sulfamic Acid	●	Slurry	●	Ethane	●
Silver Nitrate	●	Sulfan-Sulfuric Anhydride	●	Varnish	●	Ether-see Diethyl Ether	●
Size Emulsion	●	Sulfathiazole	●	Varsol-Naphtha Solv.	●	Ethylene	●
Skelly Solve E, L	●	Sulfite Liquor	●	Versene §	●	Ethylene Oxide	●
Slate to 400 Mesh	●	Sulfite Stock	●	Vinyl Acetate Dry or	●	Freon § (11-12-21-22)	†
Soap Lye	■	Sulfonated Oils	●	Chloride Monomer	●	Furnace Gas hot	†
Soap Solutions (Stearates)	●	Sulfones	●	Vinyl Chloride Late Emul.	●	Furnace Gas cold	●
Soap Stone Air Blown	●	Sulfonic Acids	●	Vinyl Resin Slurry	●		
Soda Pulp	●	Sulfonyl Chloride	●	Viscose	●		
Sodium Acetate	●	Sulfur Slurry	●	Vortex-Hydroclone	●		
Sodium Acid Fluoride	●	Sulfur Solution	●	Water-Acid - Below pH7	●		
Sodium Aluminum	●	in Carbon Disulfide	●	Water pH7 to 8	●		
Sodium Arsenate	●	Sulphuric Acid 0-7%	†	Water Alkaline - Over pH8	●		
Sodium Benzene Sulfonate	●	Sulphuric Acid 7-40%	†	Water Mine Water	●		
Sodium Bichromate	●	Sulphuric Acid 40-75%	†	Water River	●		
Sodium Bisulfite	●	Sulphuric Acid 75-95%	■	Water Sandy	●		
Sodium Bromide	●	Sulphuric Acid 95-100%	■	Water "White" - low pH	●		
Sodium Chlorate	●	Sulphurous Acid	†	Water "White" - high pH	●		
Sodium Chlorite	●	Sulfonyl Chloride	●	Wax	●		
Sodium Cyanide	●	Surfactants	●	Wax Chlorinated	●		
Sodium Ferricyanide	●	Synthetic Latex	●	Wax Emulsions	●		
Sodium Formate	●	Taconite - Fines	●	Weed Killer Dibromide	●		
Sodium Glutamate	●	Talc - Slurry	●	Weisberg Dibromo Plating	●		
Sodium Hydrogen Sulfate	●	Tankage - Slurry	●	Wood ground pulp	●		
Sodium Hydrosulfite	●	Tannic Acid (cold)	†	Wort Lines	●		
Sodium Hydroxide	●	Tamin	●	Producer Gas 50 PSI	●		
Sodium Hydroxy. 20% cold	■	Tar & Tar Oil	●	Propane	●		
Sodium Hydro. 20% hot	†	Tartaric Acid	●	Propylene	●		
Sodium Hydro. 50% cold	†	Television Chemicals	●	X-Ray Developing Bath	●		
Sodium Hydro. 70% cold	†	Terpineol	●	Xylene	●		
Sodium Hydro. 70% hot	●	Tetraethyl Lead	●	Zelan	●	Steam	■
Sodium Hypochlorite	●	Tetrahydrofuran	●	Zeolite Water	●	Sulfur Dioxide	●
Sodium Lignosulfonate	●	Tetrahydrofuran	●	Zinc Acetate	●	Sulfur Dioxide dry	●
Sodium Metasilicate	●	Tetrahydrofuran	●	Zinc Bromide	●	Sulfur Trioxide Gas	■
Sodium Molten	●	Textile Dyeing	●	Zinc Chloride	●	Sulfuric Acid Vapor	●
Sodium Nitrate	●	Textile Finishing Oil	●	Zinc Cyanide-Alk.	●		
Sodium Nitrite-Nitrate	●	Textile Printing Oil	●	Zinc Fines Slurry	●		
Sodium Perborate	●	Thiomol	●	Zinc Flux Paste	●		
Sodium Peroxide	■	Thorium Nitrate	●	Zinc Galvanizing	●		
Sodium Persulfate	●	Tin Tetrachlorida	●	Zinc Hydroxulfite	●		
Sodium Phosphate-Mono	●	Tinning Sol. DuPont	●	Zinc Oxide in Water	●		
Sodium Phosphate-Tri	●	Titania Paper Coating	●	Zinc Oxide in Oil	●		
Sodium Potassium Chloride	●	Titanium Oxide Slurry	●	Zinc Sulfate	●		
Sodium Sesquicarbonate	●	Titanium Oxy Sulfate	●	Zincolate	●		
Sodium Silicate	●	Titanium Sulfate	●	Zirconyl Nitrate	●		
Sodium Silicofluoride	●	Titanium Tetrachloride	●	Zirconyl Sulfate	●		
Sodium Stannate	●						

**NOTE:** 1. The above information does not constitute a recommendation of sealant use. It is intended only as a guide for consideration by the purchaser with the expectation of favorable confirming test results. It is impossible to test sealant reaction with the multitude of chemicals in existence, therefore, compatibility has been estimated based on a wide variety of customer experience.

2. With the stringent action of such chemicals as Freon, strong cold acids and caustics, thorough evaluation is suggested. Sealing of hot corrosive chemicals is not recommended.

3. Contact Loctite Corporation for use with chemicals not covered by this information.

\$listing(s) may be Brand Name(s) or Trademarks for chemicals of Corporations other than Loctite.

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Loctite Americas